

# Peat free growing media

A Supplier's Perspective

RHS Workshop 6th March 2024

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1913

*we make it grow*



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## Agenda

01

Klasmann-Deilmann  
Expertise in substrates since 1913

02

Current and future Raw Materials

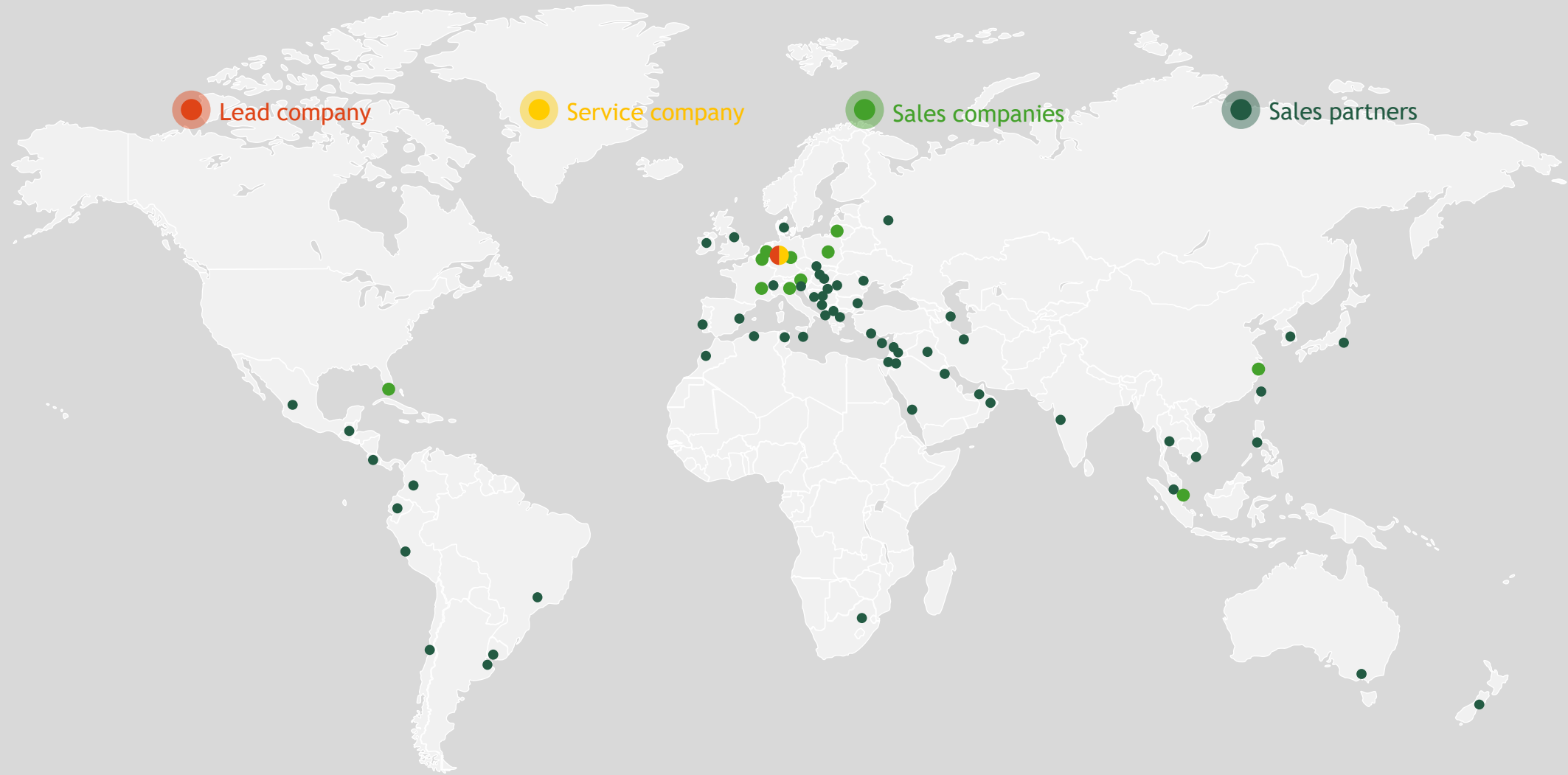
03

Raw Materials in Detail

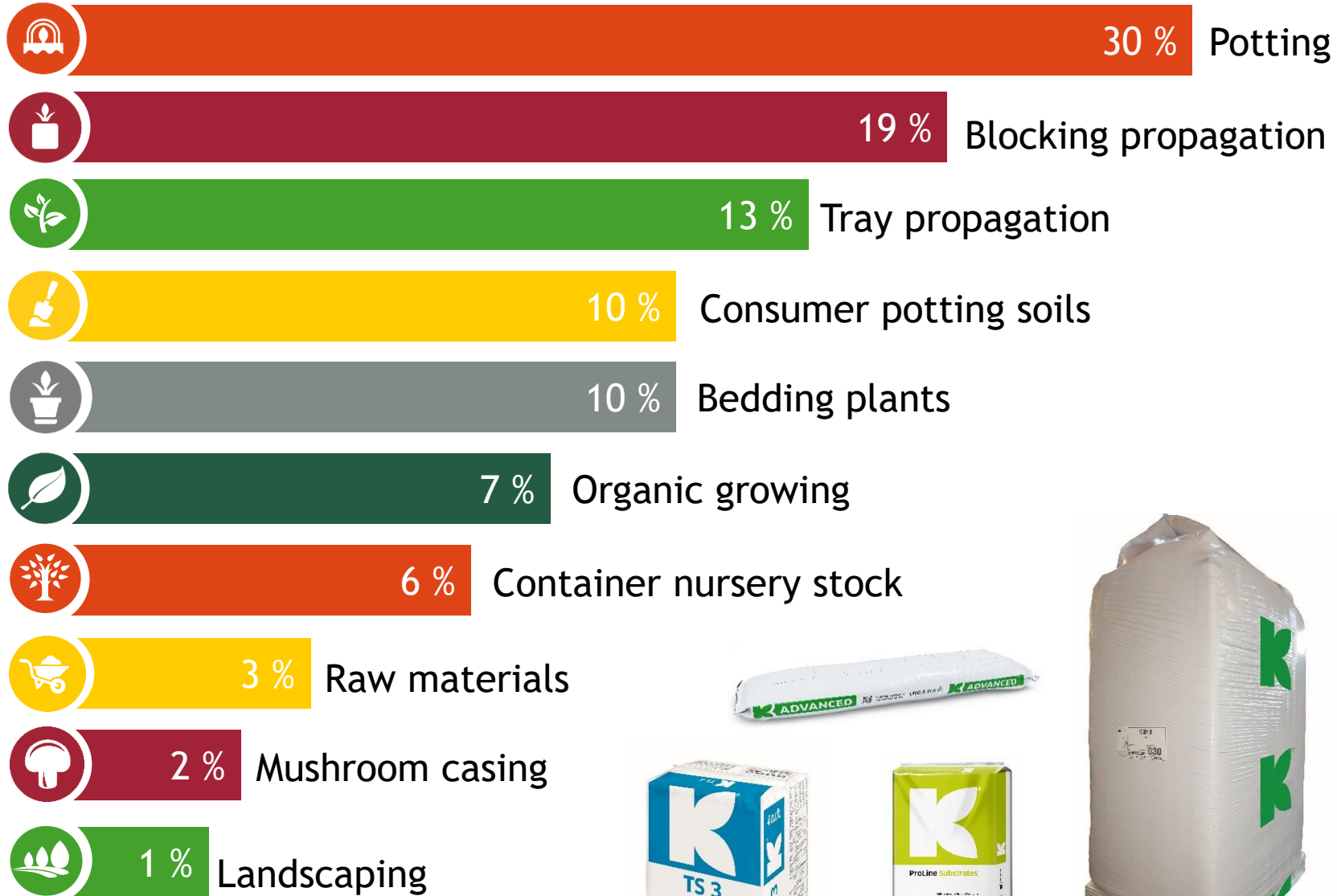
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The Optimum Growing Media

# Klasmann-Deilmann: corporate structure



# Klasmann-Deilmann: Substrate Supply 2023



**Substrate production 2021:**  
= 3.95 mio. cbm substrate  
(of which 0.96 mio. cbm alternatives = 24.3%)

# Substrate requirements: Commercial availability

Global growth of substrate demand until 2050



	2017	2050	Increase
	Mio. m <sup>3</sup> /yr	Mio. m <sup>3</sup> /yr	%
Peat	40	80 ??	200 %
Coir	5	35 ??	700 %
Wood fibre	2	25	1250 %
Bark	1	10	1000 %
Green compost	1	5 ?	500 %
Perlite	1.5	10	667 %
Stone wool	0.9	4	433 %
Soils / clay	8	33 ?	413 %
New alternatives		42	
<b>Total:</b>	<b>59</b> <b>(32.2% alternatives)</b>	<b>244</b> <b>(67.2% alternatives)</b>	<b>415 %</b>

+ 415 % increase of substrate demand by 2050

How can we find enough raw materials ?

Competition for raw materials with other sectors (energy) !!

Source: Prof. Chris Blok, „Reflections on circular horticulture in the period 2020-2050”, Wageningen University, The Netherlands, 2019

## 02

Current and future raw materials and assessment



# Suitable constituents for peat free / peat reduced mixes

## Organic materials

· Coir, washed / buffered (SA8000 certif.)

· Coir (Eco) (SA8000 certif.)

· Coco fibers (SA8000 certif.)

· Coco chips / crush (SA8000 certif.)

Wood fibre

Green compost

Potting bark

Composted bark

## Mineral materials

Perlite

Clay granules / milled clay

Vermiculite

Pumicestone

Expanded clay, crushed

Sand, washed

# New constituents - what's on the radar?

Tested constituent	Limitation
Rice husks	Availability, price, weed issues, transport (LCA), growth issues due to phenols (e.g. Saintpaulia, Begonia)
Flax rasps	N-fixation issues, weed issues,
Rockwool	Price, energy intense (LCA)
Digestates	Inhomogeneity, human pathogen issues, local availability, herbicide residues, mould
Biochar	Limited availability, price, weight, energy intense (LCA)
Plant fibres (e.g. flax, reed, Silver grass, hemp bred)	Still limited availability, N-fixation issues, weed issues, shrinkage
Sphagnum moss	Harvesting technique, weeds, limited availability, price
Xylit (young brown coal)	Limited availability, weight
Cork granules	Limited availability, price
Native / biobased polymers	Price, technology



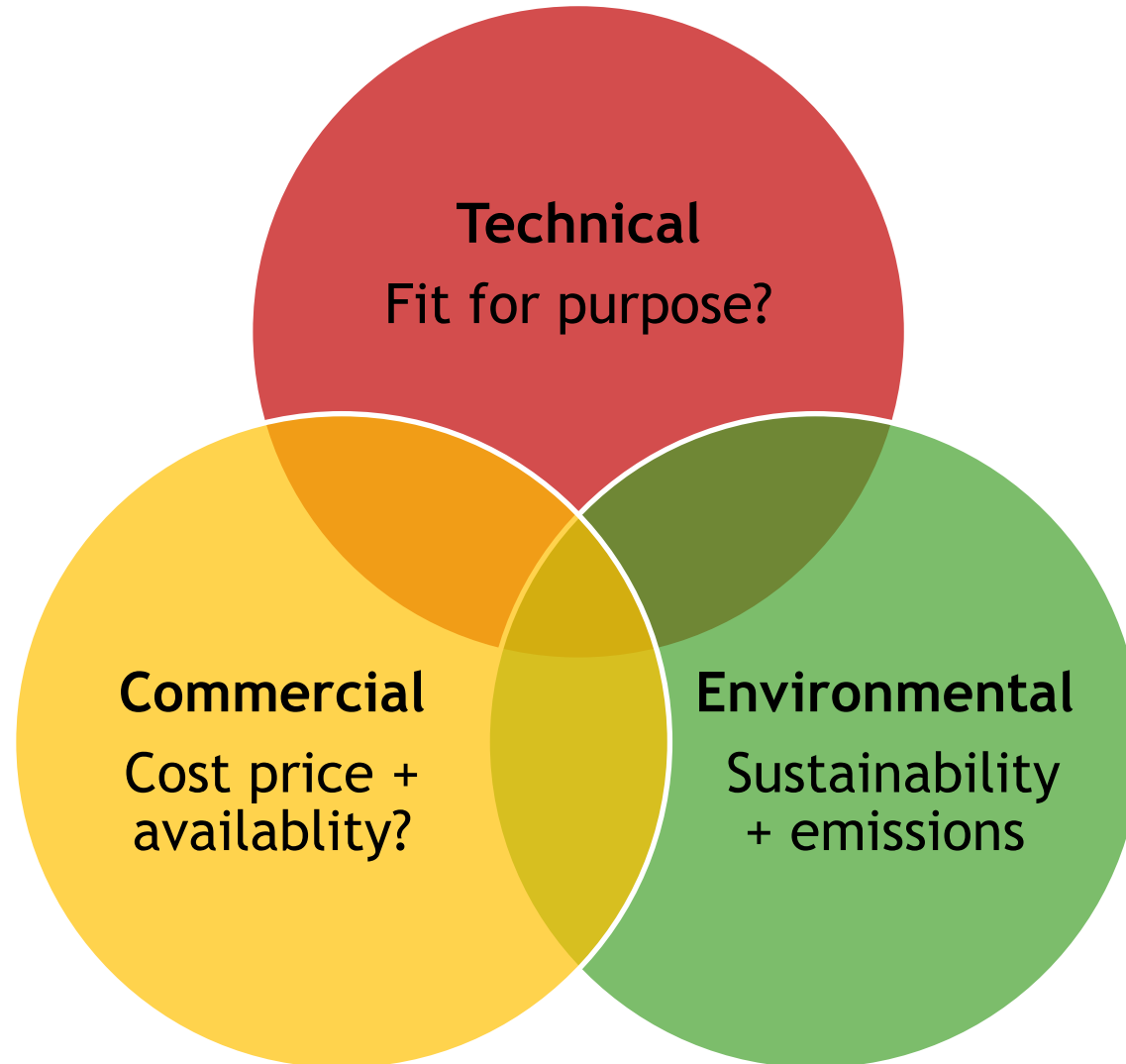
# New constituents - what's on the Distant Horizon?



- ⇒ Ongoing research in various countries and companies
- ⇒ KD itself has 60+ materials in test in its own Incubator
- ⇒ Still: no direct alternative to peat has been found for various reasons

# Requirements of growing media

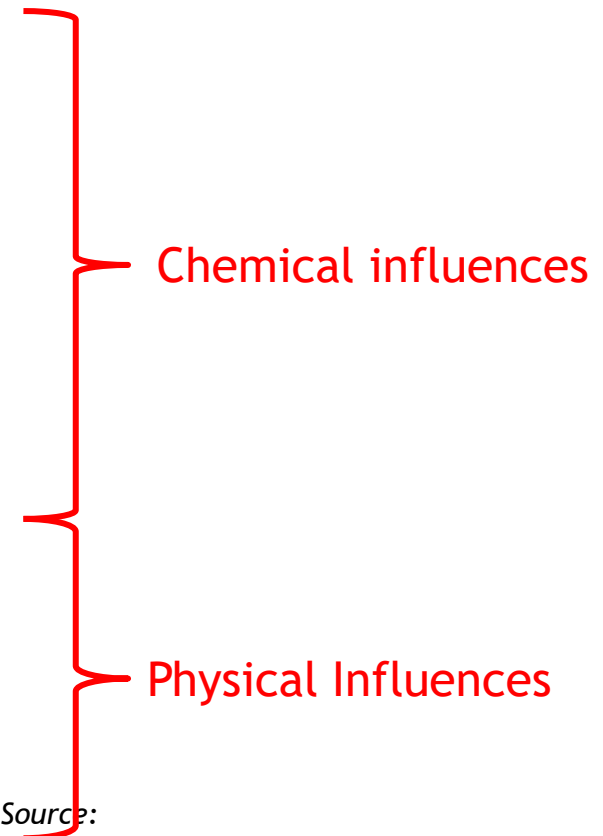
Today 3 areas for substrate performance:



# Evaluation matrix for constituents

## [Technical dimension]

Characteristics		Substratkomponenten und ihre Eigenschaften im Überblick								
		Eigenschaften	Peat	Bark compost	Wood fibre	Wood chips	Coco fibres	Coir	Green compost	Rice husks
pH value	hoch									
	mittel									
	niedrig									
Nutrient content	hoch									
	mittel									
	niedrig									
Total Salt content	hoch									
	mittel									
	niedrig									
N immobilisation	hoch									
	mittel									
	niedrig									
Air capacity	hoch									
	mittel									
	niedrig									
Water capacity	hoch									
	mittel									
	niedrig									
Bulk density	hoch									
	mittel									
	niedrig									



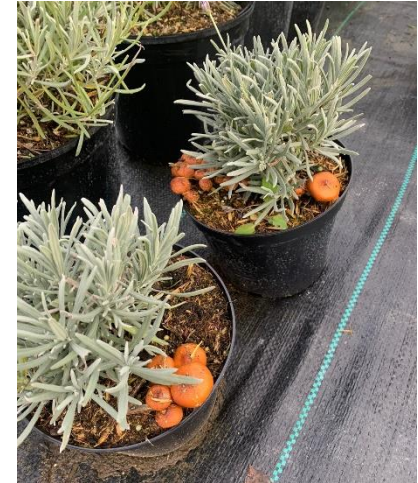
Source:  
 Emmel, M., Substrat ist nicht gleich Substrat, DEGA  
 magazine, vol. 02/2015

\* RAL-Gütesicherung durch Gütegemeinschaften (GGs und BGK)

# Evaluation matrix for constituents

## [Risk factors]

- Critical salts
- Heavy metals
- Human pathogens
- Unspecific toxic effects
- Chemical residues, e.g. herbicides
- Microbiological activity/shelf life
- Increased attractiveness for saprophytic fungi (wood digester), Sciarid flies
- Weeds
- Image/aversion to green compost



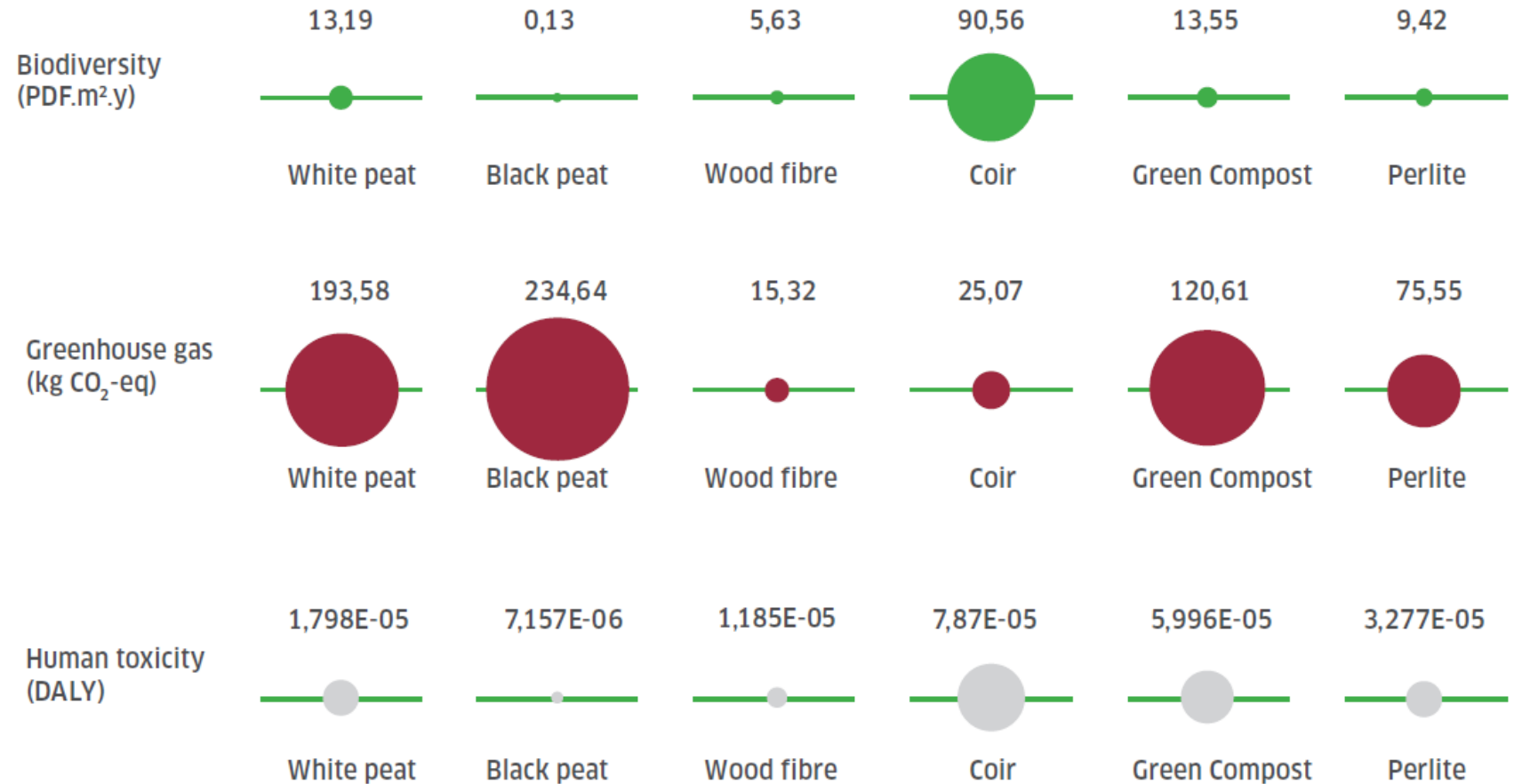
# Substrate requirements: Environmentally

## LCA for different constituents

= Influence on ecosystems: Potentially Disappear Fraction of species, hazard potential to oust certain forms of life from their ecosystems

= Climate affecting emissions given as kg CO<sub>2</sub>-equivalents: From product / production process itself (cradle to grave-approach, CO<sub>2</sub>, methane, etc.)

= Influence on human health: Disability-Addjusted Life Years. Influence on health / life expectancy of people within their surroundings



\* all data are based on the ,cradle to grave'-approach including final use

# Raw Materials in Detail



# Raw materials and judgement

## Coir pith

### ADVANTAGES

- Known raw material in horticulture
- Best water retention of all non-peat-materials
- Suitable air capacity
- Reliable drainage
- Easy rewetting
- Easy handling in substrates

### To be considered:

- Salinity
- Potassium
- pH levels from 5.5 - 6.0
- Water consumption for processing (washing / buffering)
- Transport overseas
- High price (today 70 € +)
- Ethical concerns

Possible share in growing media

100%



# Raw materials and judgement

## Coco fibre and chips

### ADVANTAGES

- Known raw material in horticulture
- Air capacity
- Drainage
- Good re-wetting
- Structural stability

### To be considered:

- Salinity, Chips accumulate salts
- High / varying pH levels
- Low water retention
- High price (today 70 € +)

Possible share in growing media

100%





# Raw materials and judgement

## Woodfibre

### ADVANTAGES

- High air capacity
- Excellent drainage
- Easy rewetting
- Good structural stability
- pH 5.0
- EC very low
- NKP, micro elements very low
- Phytosanitary safe
- Low weight
- Approval for organic cultivation

### To be considered:

- Only fresh wood shavings
- Only soft wood species (conifers)
- Low buffer (pH, nutrients)
- N-immobilisation
- Wood chip prices are depending on the energy sector

Possible share in growing media

10-40%

RAW MATERIALS  
GreenFibre®



## Perlite

### ADVANTAGES

- Known raw material in horticulture
- High air capacity
- Excellent drainage
- Easy rewetting
- High structural stability
- pH neutral
- EC low
- Phytosanitary safe
- Low weight

### To be considered:

- Price
- No water buffer
- no nutrient buffer
- No microbial life

Possible share in growing media



10-30%



# Raw materials and judgement

## Clay

### ADVANTAGES

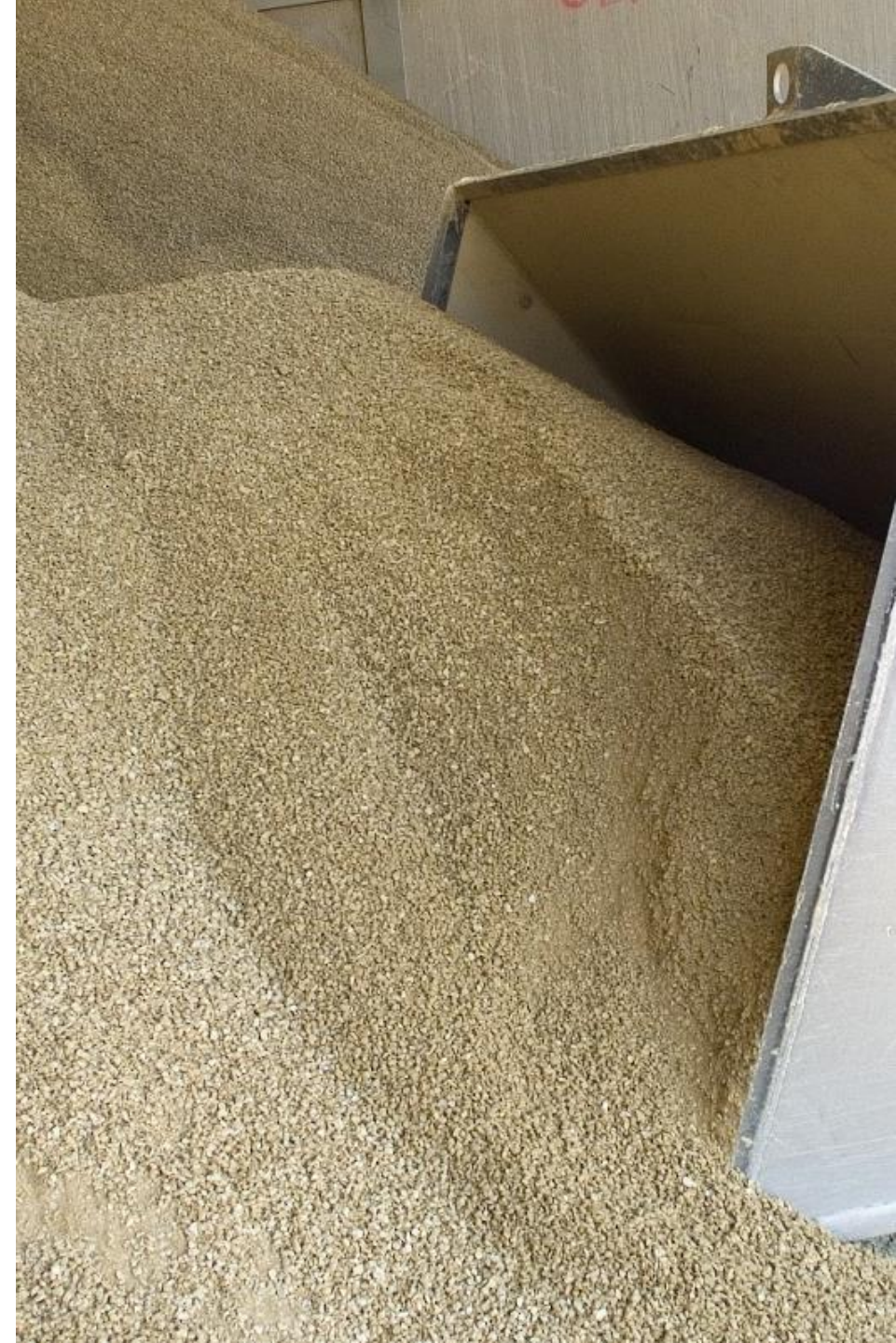
- Nutrient buffer
- Improves water distribution and thus water availability
- Can support substrate structure
- Binder in press pots and plugs

### To be considered:

- Only additive, not constituent
- Different applications need different clay types
- Extra costs
- Weight
- Requires heat treatment
- Must be low in Carbonates
- Salinity
- Heavy metals

Proportion in growing media

10 - 40 kg/cbm



# Raw materials and judgement

## Composted bark

### ADVANTAGES

- P and K supply
- pH 5.5
- Low salinity
- Trace element supply
- Chemical buffer (pH, nutrients)
- Suppressive effect on plant pathogens
- Microbial life
- Structural stability

### To be considered:

- Choose the right input
- Composting process is crucial
- Extensive test program
- Heavy
- Lower air capacity
- N-Immobilisation
- Herbicide residues
- In demand by the energy industry

Possible share in growing media

10-40 %



## Green compost

### ADVANTAGES

- Suppressive effect on plant pathogens
- P and K supply
- Trace element supply
- Good chemical buffer (pH, nutrients)
- Microbial life
- Organic cultivation

Possible share in growing media

5-30 %



### To be considered:

- Choose the right input (only selected green residues)
- Composting process is crucial
- Extensive test program
- High pH 7.5 - 8.5
- Salinity (Na, Cl)
- N-Immobilisation
- Heavy
- Low air capacity
- Herbicide residues
- **RAL - WRAP Quality accreditation**



# Raw materials and judgement

## Digestates

### ADVANTAGES

- Low Price
- Supplies P & K
- Structure material
- Moderate water capacity
- Low weight
- Currently large volume (but: for soil improvement in agriculture)
- With composting processes can be made more homogenous

### DISADVANTAGES

- Inconsistent batches
- Requires composting
- Issues with growth hormone herbicide residues
- Strong N-fixation
- Fungal growth during storage
- Strong smell possible
- RHP approval not possible
- No reliable delivery infrastructure
- Local material

Possible share in growing media



# Raw materials and judgement

## Sheep wool

### ADVANTAGES

- Circular economy
- Organic “waste” material
- Light weight
- Low price
- Slow-release nutrient release (N)
- Good availability in UK

### DISADVANTAGES

- Local availability
- “Organic fertiliser” (N)
- Requires heat treatment
- Mix homogeneity
- No RHP quality management
- Sciara attractivity
- Risks for mould
- Human pathogen risks
- Water repellent (natural oils)



Possible share in growing media

 10%

# Raw materials and judgement

## Rice husks

### ADVANTAGES

- High air capacity
- Drainage
- Low weight
- Good structural stability

### DISADVANTAGES

- Availability
- Price
- No water buffer
- Nitrogen consumption
- Very viable rice seeds / quality management



Possible share in growing media

5-30 %



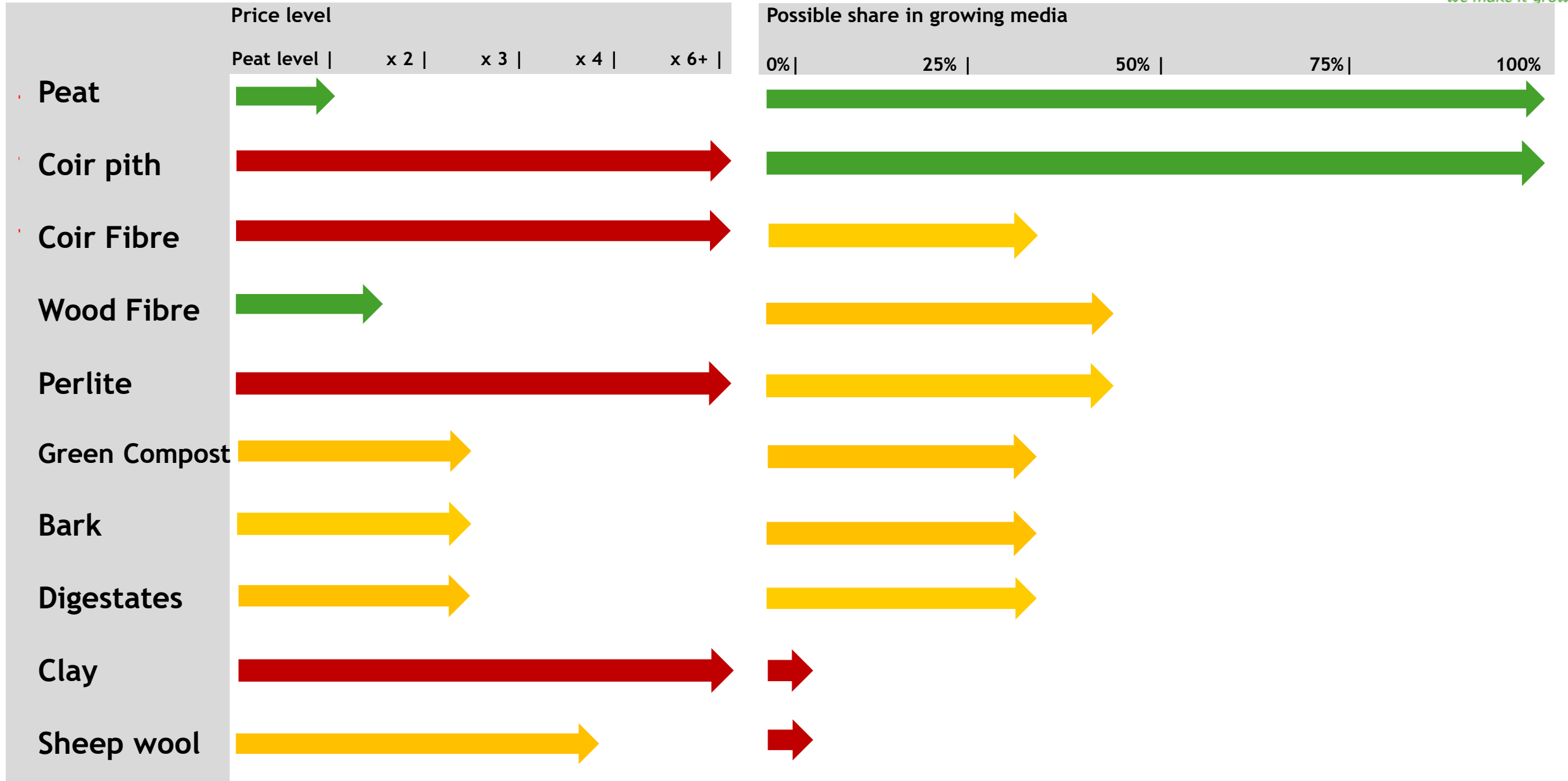


04

# The optimum growing media



# Raw materials and judgement (Overview)



# Raw material Structure - Grades



Physical Characteristics (DIN EN 13041)		Chemical Characteristics	
Density, dry	70 - 80 g/l	pH-level (H <sub>2</sub> O)	5.0
Pore volume	95 Vol.-%	Salt content	< 150 mg/l
Air capacity (pF 1,0)	60 - 65 Vol.-%	Nitrogen	< 15 mg/l
Water capacity (pF 1,0)	25 - 30 Vol.-%	Phosphate	< 30 mg/l
Shrinkage	< 5 %	Potassium	50 - 80 mg/l
		Magnesium	< 25 mg/l

# Raw Material Chemical Attributes



- N P K and Micro Nutrients - consider that supplied in the raw materials
- pH high starting point 6-6.5
- Leaching - maintain an optimum watering regime
- Avoid polluting

Thank you for  
your attention.

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